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RBW6405G00631-3G-1

Job Sheet 198041



Part No: RBW6405G00631-3G-1

Job Qty: 2 pcs

Part Name: Hub Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/22/19

Job Tracking No:

Due Date: 8/23/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6405G00631-3G Rev.B IPP Rev. A 19.03.08 New issue DP Verify DD

Ship Via:

Bill of Materials

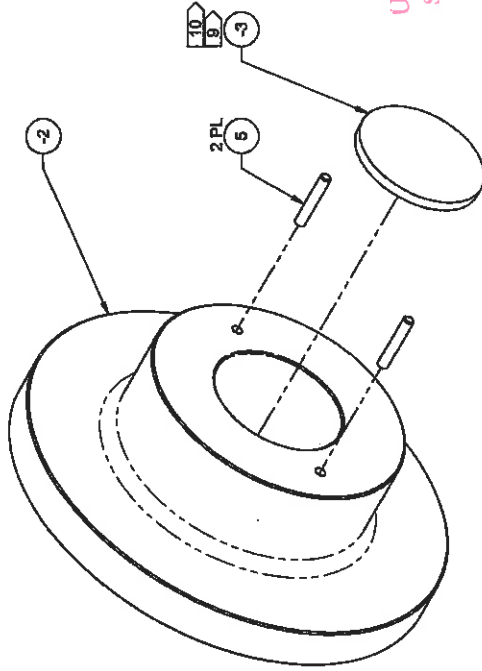
Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	8/23/19	0.00	0.40		Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		GP 19-09-26
							Small Fab - 7		
110	QC 5	2 pcs	8/23/19	0.00	0.00		QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		DA
							QC 5 - 30		40
							QC 5 - 40		SFP 27 2019
							QC 5 - 61		9-89
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	2 pcs	8/23/19	0.00	0.00		Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		MLL
130	QC 21 - SA	2 pcs	8/23/19	0.00	0.00		QC 21 - SA - 21		
							QC 21 - SA - 70		DAS
							QC 21 - SA - 53		21
									9-89
Part Op 100 - Assemble as per DWG. See note 8,9 and 10. Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: 130 - QC21- Final Inspection - Work Order Release									

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
97395A474	SS316 Dowel Pin 3/16" Dia. x 1-1/8" Long	4 Ea (2 ea)	100-Small Fab - 1	5201106
RBW6405G00631-3G-2	Hub	2 pcs (1 ea)	100-Small Fab - 1	5210709
RBW6405G00631-3G-3	Plug	2 pcs (1 ea)	100-Small Fab - 1	5204335

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	97395A474	4	0	0
	RBW6405G00631-3G-2	2	0	0
	RBW6405G00631-3G-3	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 7/22/19 7:45 AM Dart.lajeunesse.marie

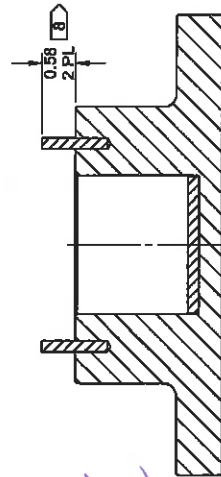
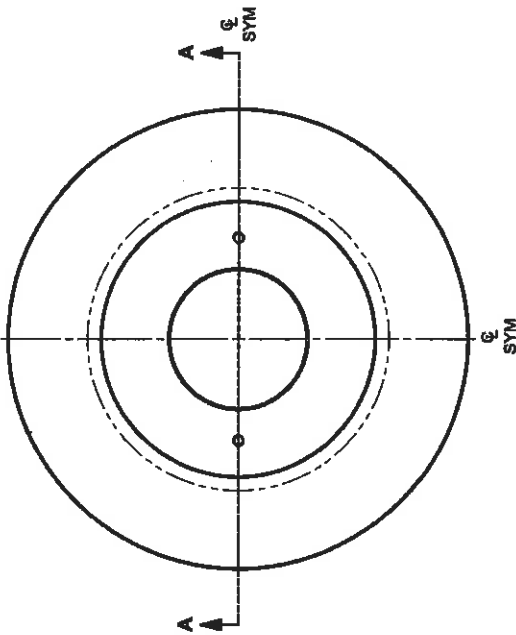
ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6405G00631-3G-2	HUB
-3	1	RBW6405G00631-3G-3	PLUG
5	2	McMaster#97395A474 OR EQUIV	SS316 DOWEL PIN 3/16" DIA. x 1-1/8" L.G.



RBW6405G00631-3G-1 HUB ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 0.1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLY: N/A
 - 8) APPLY RETAINING COMPOUND LOCITE 620 OR EQUIVALENT ON MATING SURFACES
 - 9) THEN PRESS FIT ITEMS 5 WITH ITEM -2, AND REMOVE EXCESS
 - 10) APPLY INSTANT ADHESIVE LOCITE 605 BETWEEN THE SURFACES OF ITEM -3 AND ITEM -2 IF NECESSARY, AND REMOVE EXCESS
 - 11) ASSEMBLE ITEM -3 ADHESIVE SIDE ON ITEM -2 AS SHOWN, AND CUT EXCESS IF NECESSARY

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 198011 MJS
19-07-22



DESIGN	VM	DATE	3/1/2019
DRAWN	VM		
CHECKED	VM		
MFG. APPR.	DP		
APPROVED	WH		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

TOOL PART # **RBW6405G00631-3G**

TITLE **T/R DUPLEX BEARING REMOVAL**

SCALE **NTS**

REV. B
SHEET 2 OF 5

COMPONENT 5 WAS BY DART AEROSPACE LTD
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Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐							
Date :	Sequence #:	QTY Affected :		MRB (QSIO42)							
Description Work Order Deviation				Disposition							
				Completed By							
				Lead hand / Supervisor							
				QC / QA Coordinator							

Root Cause		FAULT CATEGORY									
Operator		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong			
Manufacturing Process		Bending		Misaligned/off center		Folio/Program		Outside Tolerance			
Equip/Tooling		Crushing		BOM/Route		Grain Direction		Drawing			
Handling/Preservation		Cracks		Broken/Damage/Defect		Weld		Finish			
Material		Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled		Part Lost/Missing			
Product Improvement		Marks/Chatter		Drill Holes		Out of Sequence		Misread			
Process Improvement		Mislabeled		Fit/Function		Off-set/Set-up					
Human Factors		Other/Details:									